

WARP / APPLICATION GUIDE

JERSEY TRANSFERS

Application & care | CAD-COLOR SuperTEK Sublistop

For WARP jersey transfers made with this material. Use a heat press and check your jersey manufacturer's heat-care limits before applying. Other transfer materials may require different settings.

TEMPERATURE

280-300°F

PRESSURE

Medium

APPLICATION

5 sec + 5 sec

APPLY YOUR TRANSFER

- 1. Position** Remove the backing to expose the adhesive, keeping the design on its application mask. Position the masked design on your jersey.
- 2. Tack** Press for 5 seconds at 280-300°F (138-150°C) using medium pressure.
- 3. Peel warm** Remove the application mask while the transfer is warm.
- 4. Cover & seal** Cover the design with a heat-press cover sheet and press for another 5 seconds.

Stahls' specifies medium pressure as #6 on a Hotronix press. These settings are based on Hotronix equipment; other presses may require adjustment.

WASH & CARE

Wash inside out in **cold water** with mild detergent. Do not bleach or dry clean. Stahls' permits a normal household dryer setting; also follow the jersey's care label.

HEATED LOWER PLATEN ONLY

For equipment with a heated lower platen, Stahls' lists an alternative setup: upper platen 250°F, lower platen 320°F, medium pressure, 12-15 seconds depending on garment thickness. Do not combine this setup with the standard procedure above.

Questions before pressing? jason@warpmx.com | warpmx.com

Settings source: Stahls' SuperTEK Sublistop product user guide. Verified September 15, 2026.